



Energy & Environmental Research Center (EERC)

# iPIPE 2.0

# iNTELLIGENT PIPELINE INTEGRITY PROGRAM

Oil and Gas Research Program

July 21, 2023

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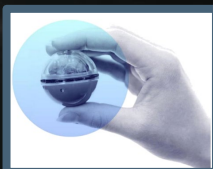


**“My challenge to all of you  
is two things.  
Keep innovating.  
Keep taking risks.”**

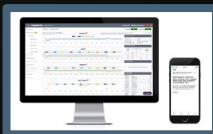
**Governor Doug Burgum, North Dakota  
Petroleum Council Annual Meeting,  
September 21, 2022**



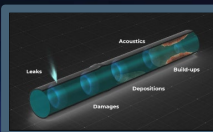
## Leak Detection Innovation



In-line inspection  
“small diameter”



Artificial intelligence  
monitoring



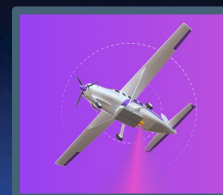
Advanced acoustics



Subsurface polymer  
absorption monitoring



Intelligent sensors  
for early detection  
anywhere



Advanced aerial  
sensor technology



New generation  
monitoring from  
space

# MEMBERSHIP

iPIPE



# MEMBER RECOGNITION



## iPIPE MEMBERSHIP

Energy Transfer is involved in a number of organizations that are focused around the constant improvement of pipeline safety and operations. The intelligent Pipeline Integrity Program (iPIPE) is an industry-led consortium whose focus is to contribute to the advancement of near-commercial, emerging technologies to prevent and detect gathering pipeline leaks.

→ VISIT WEBSITE



### Accelerating the flow of innovation down the iPIPE

In 2019, Enbridge joined the intelligent Pipeline Integrity Program (iPIPE), an association of companies in the upstream and midstream pipeline industry. The association works with entrepreneurs in the pipeline integrity space, driving innovation and accelerating the development of leak detection and prevention technologies.

Learn more

# ACKNOWLEDGMENTS

- Media attention
  - 100+ mentions of iPIPE in the media
  - Feature article in *Pipeline & Gas Journal*
  - Feature article in SPE's *Journal of Oil & Gas Facilities*
  - Feature article in *Pipeline Technology Journal*
  - Six-episode series focused on iPIPE on "The Pipeliners Podcast"
- Awards
  - API Industry Innovation Award (Nov 2018)
  - IOGCC Chairman's Stewardship Award (Aug 2019)



# OPERATIONS



**North Dakota**  
oil & gas research program

home

history

news

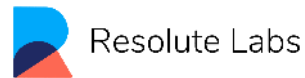


- Established in 2018
- Support
  - Members
  - North Dakota Oil and Gas Research Program
- Membership meets monthly
- Support and execute projects
  - TRL3–6
- Scout technology
- Present program: iPIPE 2.0 (2022–2023)

# TECHNOLOGY SCOUTING

140+ VETTED

iPIPE RFP Statistics					
	2018	2019	2020	2021	2022
Proposals Received	7	10	13	24	14
Invited to Pitch	7	9	8	10	9
Selected	2	2	2	2	4





# FLYSCAN

- ROW collaboration.
- Real-time analysis:
  - Threat detection (RGB camera)
  - Passive LDS (hyperspectral)
- Expand application to produced water.
- Improve software to deliver to multiple operators in one flight.
- Presently testing
- Anticipate beginning flights (Aug-Sept)



# FLOWSTATE



- Computational pipeline monitoring (CPM).
- Reduced time to detection by application of ML to volume imbalance determination.
- Alarm algorithms:
  - Leak signature
  - Statistical volume imbalance
  - Over/short monitoring
  - Rupture detection
- Project to apply technology to produced water.
- Demonstration to begin on MPLx System in August.



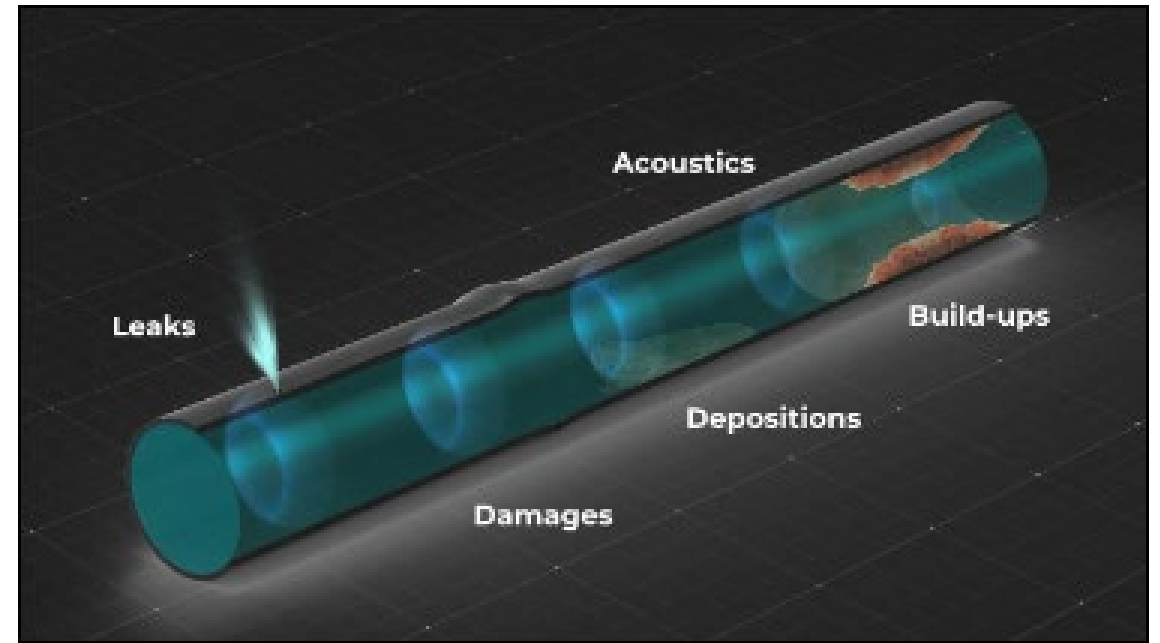
# SYSCOR

- Combination of polymer absorption sensor (PAS) technology with IR camera to monitor water bodies.
- Application to high-consequence areas (HCAs) – river/lake crossings.
- Product development and testing.
- Pre-alpha prototype completed, Alpha in development.
- ND field test

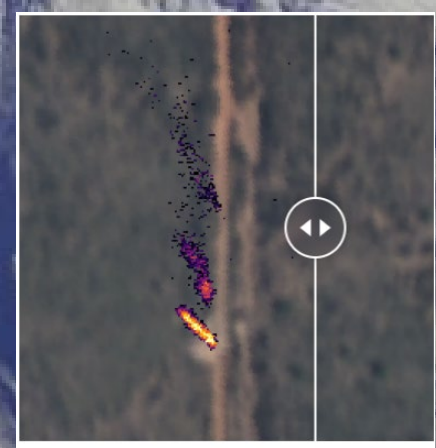
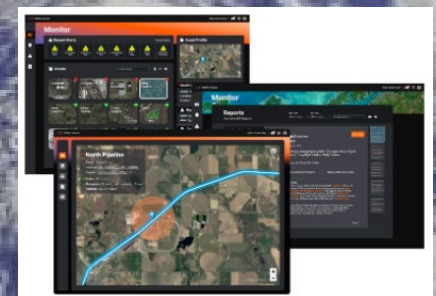
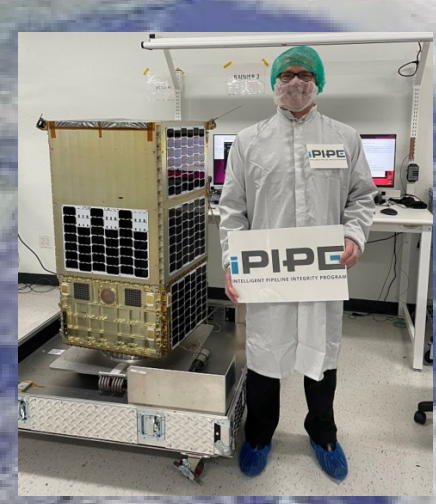
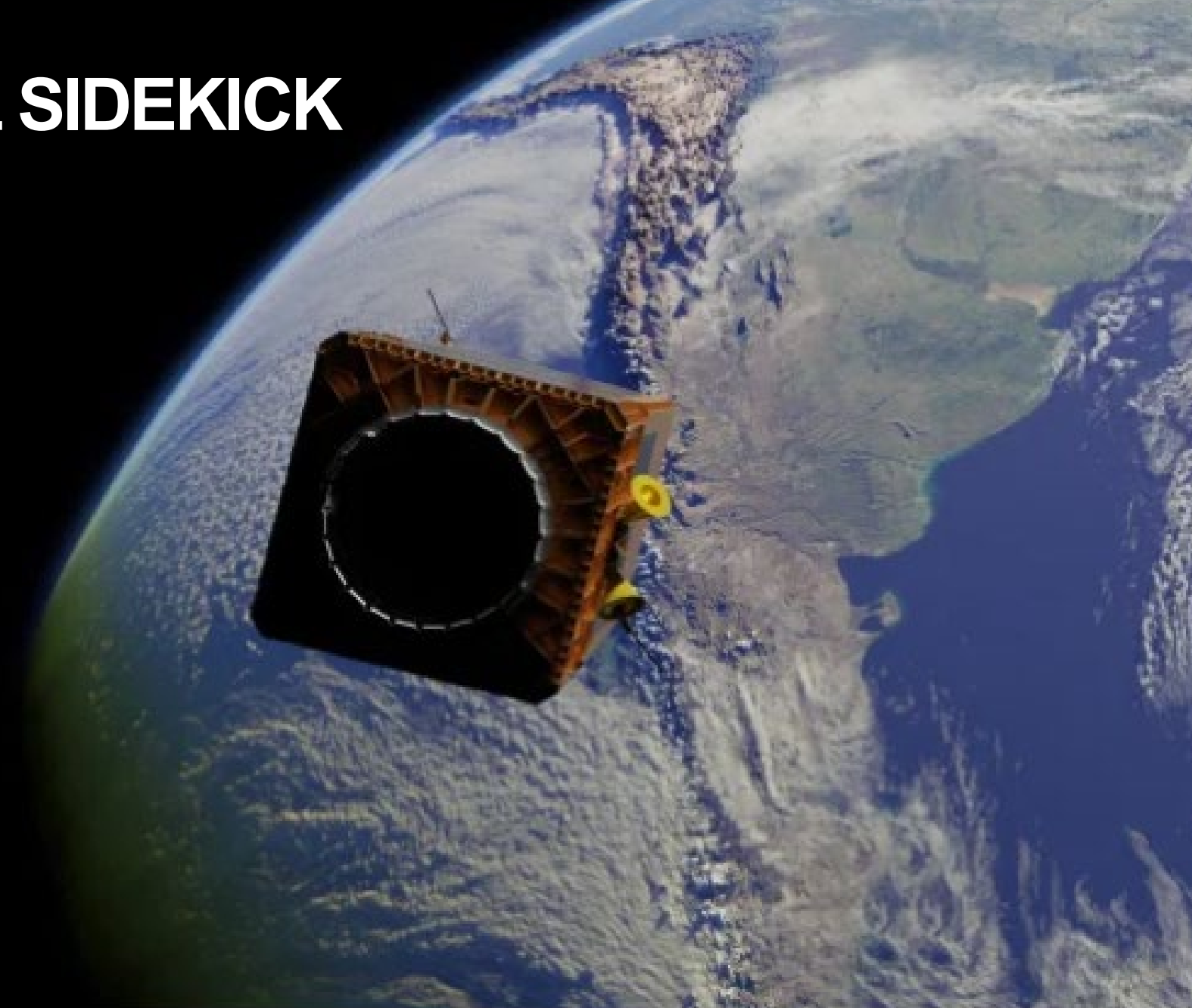


# SEISMOS

- PPHM™ – Predictive Pipeline Health Management.
- Acoustic survey of pipeline.
- Applies to lines that cannot be pigged.
- Experience with single-phase fluids.
- Test to determine detection thresholds.
- Scheduled for deployment August 9<sup>th</sup>.



# ORBITAL SIDEKICK



PIPELINE MONITORING WITH HYPERSPECTRAL

Computer rendering of an OSK satellite, which monitors methane emissions on Earth. Courtesy of Orbital Sidekick

# EXPECTED RESULTS (2022–2023)



- ✓ Technology selection event
  - ✓ Contracting for four new projects
  - Grow membership
  - ✓ Annual member forum
  - ✓ Continued monthly membership meetings
  - Advance technology to commercial application, and demonstrate commercial deployment
- Advance
    - In-line detection
    - Sensors
    - Satellite
    - Aerial



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A wide-angle photograph of a university campus during autumn. The scene features several large, multi-story brick buildings with white accents. In the foreground, there are green lawns and several trees with yellow and orange leaves. The sun is low in the sky on the left, creating a warm glow and long shadows. A parking lot with several cars is visible in the middle ground.

**THANK YOU**

**Critical Challenges. Practical Solutions.**

# PIPELINE RISK



## Application

- Advanced risk identification.
- Leverage ML processes and technology to support pipeline and facility risk mitigation.

## Development

- Explored application with customer and regional data.

## Success

- Application identifies higher-risk areas of pipeline segments and ranks risk.





# DIRECT-C

## Sensing of Hydrocarbons and Produced Water



### Application

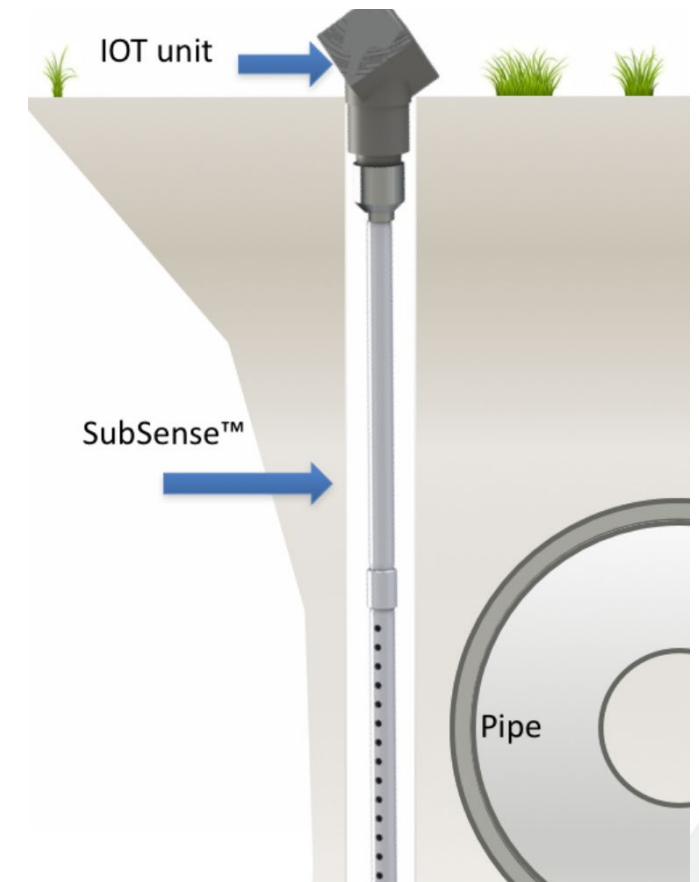
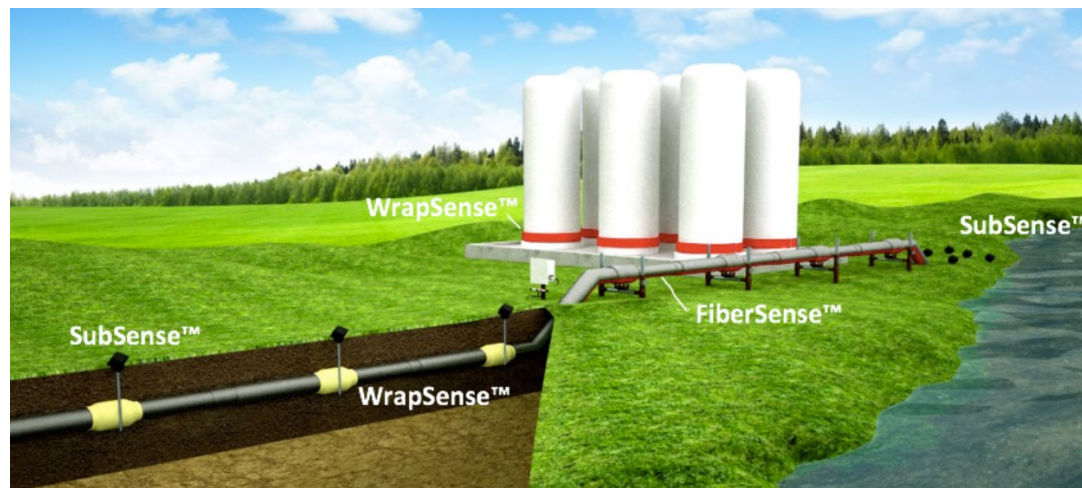
- Useful in focused areas.
- Attached on or near pipe and equipment.

### Development

- Pushed technology beyond HC application exploring PW.
- Enhanced installation methods, product hardware, alarm algorithms, and remote communications.

### Success

- In use in North Dakota.
- Achieved growth in eight states, Canada, and Europe.



Critical Challenges. Practical Solutions.

# INGU SOLUTIONS

iPIPE

## Application

- Advanced in-line inspection.
- Advanced technology for gathering lines that are otherwise difficult to inspect.

## Development

- Demonstrated Pipers capability in operational pipelines.
- Developed launch and receive methods.
- Validated repeatability between free-floating and cleaning pig deployments.

## Success

- INGU has operated in North Dakota and inspected over 300 pipelines for over 100 customers in 15 countries, building a network of nine agents.



# SATELYTICS



EERC JA55379.CDR



## Application

- Leak detection from space.
- Advanced processing and algorithms of satellite data to provide actionable alerts.

## Development

“We often state that iPIPE was beneficial in providing copious amounts of data to train our algorithms. With 3 years of weekly monitoring, our algorithms were provided with an extensive training opportunity.” – Sean Donegan, Satelytics President and CEO.

## Success

- Deployed commercially in North Dakota on the Pelican Pipeline system.
- Projects with BP: leak detection and chemical and carbon accounting.
- Duke Energy (methane), Central Hudson Gas & Electric, Washington Gas, Southern Company, ADNOC, SoCalGas, Italgas, Oxy, Dominion Energy.

Critical Challenges. Practical Solutions.

# TOKU

## Application

- Leak detection.
- Advanced pressure sensing applying ML.
- Ability to detect anywhere along a pipeline system.

## Development

- Distinguish between operational signals such as pump-off vs. leaks in gathering lines.
- Completed tests and advanced ML algorithms.
- Development of Illumass (customer monitoring package).

## Success

- ML can distinguish similar signatures, operational vs. leaks.
- Can detect leaks in the presence of changes occurring simultaneously.
- Sensors presently in use in North Dakota.

iPIPE



door

Critical Challenges. Practical Solutions.